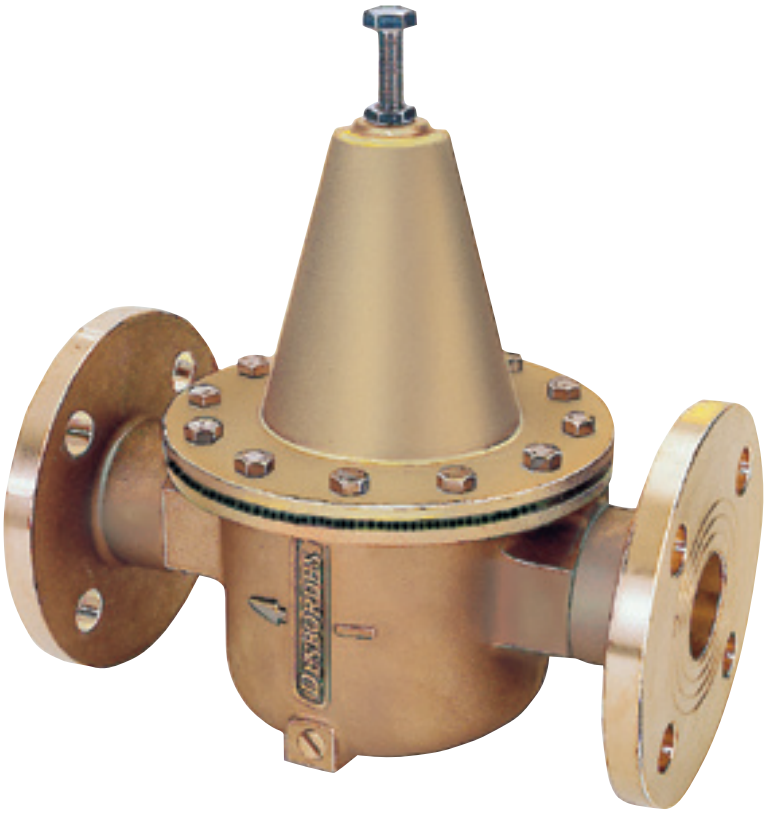
10 TER and 10 TER RC

Pressure reducing valves

Desbordes

Technical Data Sheet



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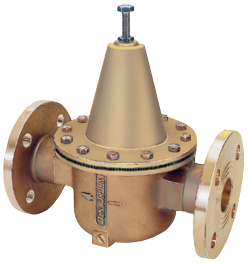
Description

The Desbordes pressure reducing valves 10 TER and 10 TER RC bodies are made of bronze. Due to their design, they are not affected by scale or dirt and do not need any maintenance. They can be fitted on compressed air, neutral gases and fuel oil at ambient temperature circuits. For these cases of applications consult us.

- Control and maintain the downstream pressure at an adjustable reduced value, whether there is a flow or not
- Guarantee a high flow rate at a constant outlet pressure because of low head loss
- Downstream setting : 1 bar to 6 bar; indicative value according to EN1567
- Downstream setting is possible from 0,5 bar with a compensating spring on RC type (except DN 100).
- Keep an outlet pressure at a constant value, even by variation of the upstream pressure (the downstream pressure cannot vary more than 10 % of the variation of the upstream pressure, according to the Standard)
- Pre-set at 3 bar
- 2 side pressure cocks for pressure gauge and drain



10 TER and 10 TER RC

Desbordes pressure reducing valves

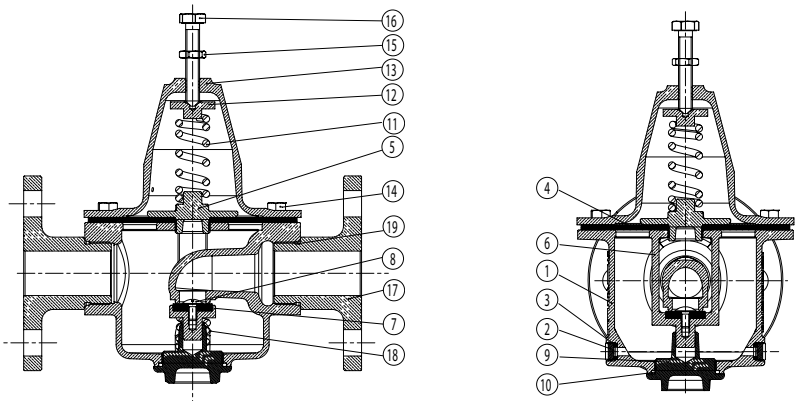
DN		PFA in bar	PS in bar				Cat.	Ref.		Weight Kg
"	mm		L1	L2	G1	G2		Water	Other mediums	
1 1/4	32	16	16	16	X	16	4.3	**149B7032**	**149B7750**	8,50
1 1/2	40	16	16	16	X	16	4.3	**149B7033**	**149B7751**	10,90
2	50	16	16	16	X	16	4.3	**149B7034**	**149B7752**	14,30
2 1/2	65	16	16	16	X	15	4.3	**149B7036**	**149B7753**	21,30
3	80	16	16	16	X	12	4.3	**149B7037**	**149B7754**	27,90
4	100	16	16	16	X	10	4.3	**149B7226**	**149B7755**	50,00
Type RC										
1 1/4	32	16	16	16	X	16	4.3	**149B7038**	**(consult us)**	8,50
1 1/2	40	16	16	16	X	16	4.3	**149B7039**	**(consult us)**	10,90
2	50	16	16	16	X	16	4.3	**149B7040**	**(consult us)**	14,30
2 1/2	65	16	16	16	X	15	4.3	**149B7042**	**(consult us)**	21,30
3	80	16	16	16	X	12	4.3	**149B7043**	**(consult us)**	27,90

Important notice :

L1, L2, G1 and G2 correspond to liquids/gas classified into degree of danger according to the Pressure Equipment Directive (PED).The article 4.3 applies to equipments with no CE marking.

Technical features	
Operating temperature	Mini. : -10 °C / Maxi. in permanent service : 80 °C
Permissible operating pressure (PFA) in water	See table above
Maximum permissible pressure (PS) other mediums	See table above
Connection	For PN 16 flanges
Gauge connection	1/4"
Mediums	Membrane EPDM : water Membrane NBR : other mediums (consult us)

Nomenclature and materials



N°	Designation		Materials	EURO	ANSI
1	Body		Bronze	EN1982 CuSn5Zn5Pb5-C GS	ASTM B 505
2	Pressure gauge plug		DZR brass	EN12165 CuZn36Pb2As H070	
3	Flat seal		NBR (Nitrile)		
4	Membrane	Watter	EPDM		
		Other mediums	FKM		
5	Membrane washer		Brass or Bronze	EN12165 CuZn40Pb2 H080 EN1982 CuSn5Zn5Pb5-C GS	
6	Stirrup		Alu-bronze or Bronze	EN1982 CuAl9-C EN1982 CuSn5Zn5Pb5-C GS	
7	Seal		NBR (Nitrile)		
8	Screw		Stainless steel	EN10088-3 X5CrNi 18-10	AISI 304
9	Plug cover		Brass or Bronze	EN12164 CuZn39Pb3 R360 mini or EN1982 CuSn5Zn5Pb5 GS	
10	O-ring		NBR (Nitrile)		
11	Spring		Anticorrosive steel	EN10270-1-SH or VDCrSi EN10270-2	
12	Plate		Brass	EN12164 CuZn39Pb3 R360 mini	
13	Cap		Bronze	EN1982 CuSn5Zn5Pb5-C GS	
14	Screw		Stainless steel	EN10088-3 X5CrNi 18-10	AISI 304
15	Nut		Stainless steel	EN10088-3 X5CrNi 18-10	AISI 304
16	Adjusting screw		Stainless steel	EN10088-3 X5CrNi 18-10	AISI 304
17	Flange		Bronze	EN1982 CuSn5Zn5Pb5-C GS	ASTM B 505
18*	Compensating spring		Stainless steel	EN10270-3 X10CrNi 18-8	AISI 302
19	O-ring		EPDM or NBR		

* For type 10 TER RC only.
Spare part list for DN 100 ; consult us.

Approvals

ACS

International construction Standards :
Pressure reducing valves EN 1567
Thread connection EN 1092

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Application

The Desbordes 10 TER and 10 TER RC is an ideal pressure reducing valves for industrial buildings and domestic water systems :

- For water distribution, domestic and individual for the protection of the whole sanitary installation (cold and hot water)
- Industrial applications such as : Machines and work stations, laundries, green houses, boiler rooms, compressed air pipeworks, fuel oil. For those applications, consult us.

Factory preset at 3 bar, it protects the whole installation, facilitates the setting of mixing valves, and decreases the hammering and helps to avoid cracks and vibrations in the piping.

Thanks to its weak head losses, it helps to obtain normal flow during simultaneous pumping.

Installation

In domestic water supply the DESBORDES 10 TER and 10 TER RC reducing valves are fitted just after the water meter and thus protect the whole installation. They can be fitted wherever a reducing pressure is needed.

If there is a frost risk, they should be drained.

It can be fitted in any positions (horizontal, upright, upside down, fluid ascending or reversed and inclined...) if you respect the direction of flow as indicated by the arrow engraved on the body.

However if the circuit present a risk of back pressure or hammering we recommend to protect the pressure reducing valve with a check valve directly after its output.

Fonctionnement

Flow :
During water flow, water pressure exercised on the diaphragm decreases, which allows the spring to relax. The piston disc-yoke assembly moves towards the bottom to allow the water to pass.

Flow stoppage :
When water flow stops, the downstream pressure pushes on the diaphragm again, the spring goes back to its initial position, which leads to the valve closing, stopping water from flowing freely.

Setting

The adjustment must be done without flow ie no downstream outflow. The 10 TER and 10 TER RC pressure reducing valves is factory pre-set at 3 bar.

They remain adjustable within a 1 bar to 6 bar range.

RC type (compensating spring) allow an upstream setting from 0.5 bar (except DN 100).

To increase the pressure, tighten the adjusting screw (clockwise as you look at the screw from above). To reduce the pressure, undo the adjusting screw (anticlockwise as you look at the screw from above), slightly open a tap for a moment, close again, then tighten the screw again until you obtain a desired pressure.

Water hammers can damage the reducing valve. When commissionning, open slowly and gradualy the valve at the upstream side. A booster unit with a sudden start close to the pressure reducer requires the safety of an absorption tank. Just like by any intervention on the pipework, the circuits must be rinsed beforhand.

Max. upstream pressure : 16 bar.

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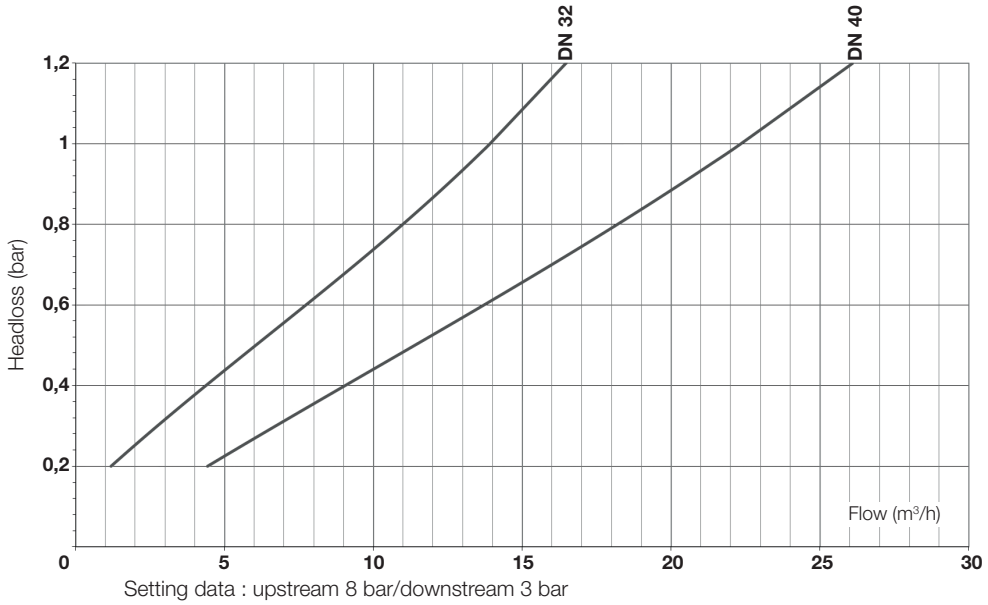
Maintenance

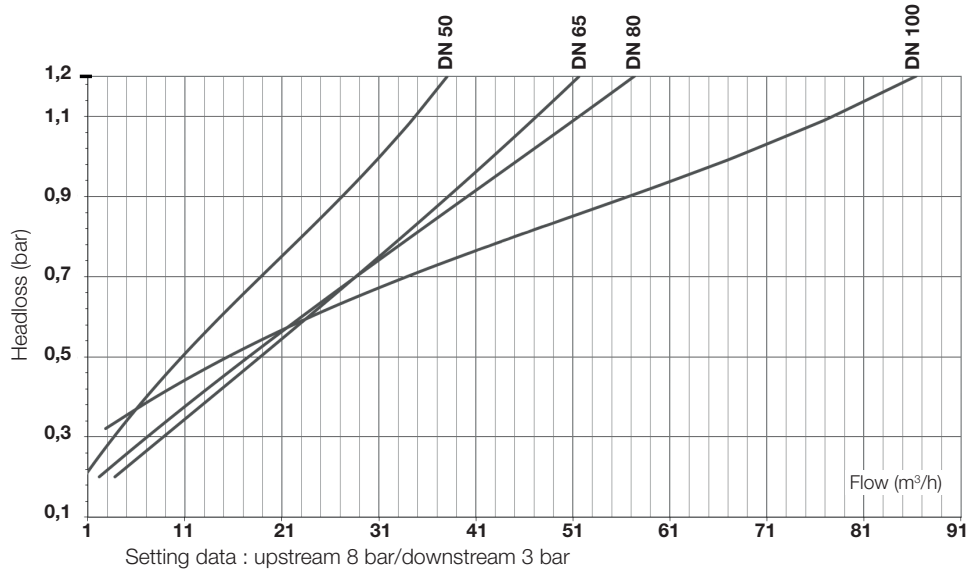
Due to the special design, the Desbordes 10 and 10 RC pressure reducing valve is not affected by scale or dirt and does not need any maintenance if is fitted by a professionnal.

Diaphragm, spring, seat, valve are largely dimensioned to allow precise and constant adjustment allowing a high flow.

Operation



Setting data : upstream 8 bar/downstream 3 bar



Setting data : upstream 8 bar/downstream 3 bar

DN (mm)	Q1(m³/h) v=1m/s	Q2(m³/h) v=2m/s	Kv
32	2,9	5,8	14
40	4,5	9	22,5
50	7	14	31
65	12	24	42,5
80	18	36	46
100	28,5	56,5	67,5

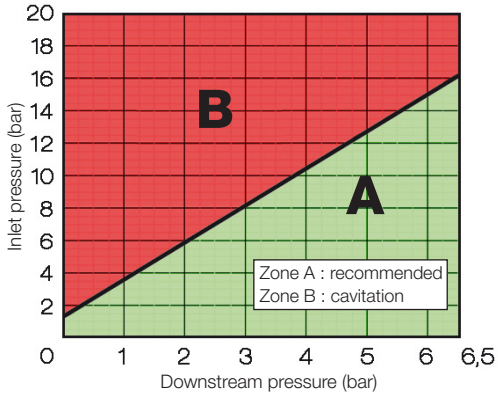
Kv : Flow in m³/h when the output pressure becomes 1 bar lower than its zero flow setting

10 TER and 10 TER RC - Headloss chart

Cavitation

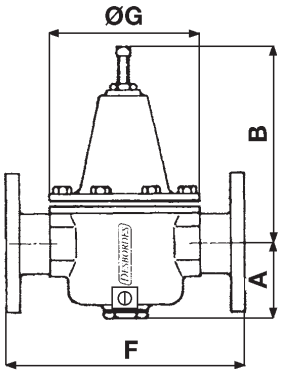
Checking if the differencial of pressure, between the upstream and the desired downstream pressure, is not too large, is necessary to avoid cavitation risk.
By putting into the graph hereafter, the upstream value and the desired downstream pressure, 2 results are possible :

- Zone A : The point is in the no-cavitation zone, normal duty
- Zone B : The point is in the cavitation zone : continuous operation in this zone can cause rapid damage of the internal parts. If the pressure reducing valve is to operate in this zone, contact us.



Sizing

DN		A	B	F	G
mm	"	mm	mm	mm	mm
32	1 1/4	77	180	240	155
40	1 1/2	84	205	260	172
50	2	105	235	288	198
65	2 1/2	118	270	305	215
80	3	143	300	330	234
100	4	120	350	385	260



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